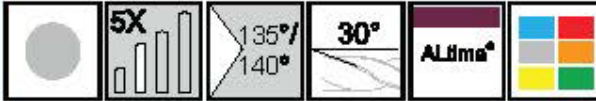
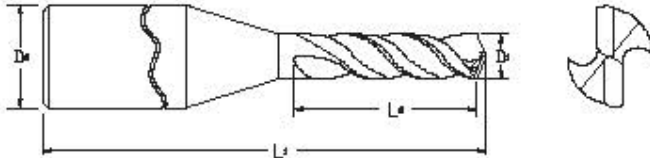


Twister® Micro XD Series MXDSR



- Designed for high performance drilling in a broad range of materials.
- Web thinned point helps to reduce cutting forces during the drilling operation.
- 0.8mm diameters and above have honed cutting edges on the point which increases the strength of the cutting edges.
- All sizes have post coat polishing to improve chip evacuation.
- Coated with ALtma® Coating.



ALtma®		Diameter		Shank	OAL	Flute Length
		D1 (h7)		D2 (h6)	L1	L2
Tool No.	EDP	mm	Decimal	mm	mm	mm
MXD SRM0050A	04694	0.50	.0197	3	57	4
MXD SRM0055A	04696	0.55	.0217	3	57	4
MXD SRM0060A	04698	0.60	.0236	3	57	5
MXD SRM0065A	04700	0.65	.0256	3	57	5
MXD SRM0070A	04702	0.70	.0276	3	57	5
MXD SRM0075A	04704	0.75	.0295	3	57	6
MXD SRM0080A	04706	0.80	.0315	3	57	6
MXD SRM0085A	04708	0.85	.0335	3	57	7
MXD SRM0090A	04710	0.90	.0354	3	57	7
MXD SRM0095A	04712	0.95	.0374	3	57	7
MXD SRM0100A	04714	1.00	.0394	3	57	8
MXD SRM0105A	04716	1.05	.0413	3	57	8
MXDSRM0110A	04718	1.10	.0433	3	57	8
MXDSRM0115A	04720	1.15	.0453	3	57	9
MXD SRM0120A	04722	1.20	.0472	3	57	9
MXD SRM0125A	04724	1.25	.0492	3	57	9
MXD SRM0130A	04726	1.30	.0512	3	57	10
MXD SRM0135A	04728	1.35	.0531	3	57	10
MXD SRM0140A	04730	1.40	.0551	3	57	10
MXD SRM0145A	04732	1.45	.0571	3	57	11
MXD SRM0150A	04734	1.50	.0591	3	57	11
MXD SRM0155A	04736	1.55	.0610	3	57	12
MXD SRM0160A	04738	1.60	.0630	3	57	12
MXD SRM0165A	04740	1.65	.0650	3	57	12
MXD SRM0170A	04742	1.70	.0669	3	57	13
MXD SRM0175A	04744	1.75	.0689	3	57	13

ALtma®		Diameter		Shank	OAL	Flute Length
		D1 (h7)		D2 (h6)	L1	L2
Tool No.	EDP	mm	Decimal	mm	mm	mm
MXDSR M0180A	04746	1.80	.0709	3	57	13
MXDSR M0185A	04748	1.85	.0728	3	57	14
MXDSR M0190A	04750	1.90	.0748	3	57	14
MXDSR M0195A	04752	1.95	.0768	3	57	14
MXDSR M0200A	04754	2.00	.0787	3	57	15
MXDSR M0205A	04756	2.05	.0807	3	57	15
MXDSR M0210A	04758	2.10	.0827	3	57	15
MXDSR M0215A	04760	2.15	.0846	3	57	16
MXDSR M0220A	04762	2.20	.0866	3	57	16
MXDSR M0225A	04764	2.25	.0886	3	57	17
MXDSR M0230A	04766	2.30	.0906	3	57	17
MXDSR M0235A	04768	2.35	.0925	3	57	17
MXDSR M0240A	04770	2.40	.0945	3	57	18
MXDSR M0245A	04772	2.45	.0965	3	57	18
MXDSR M0250A	04774	2.50	.0984	3	57	18
MXDSR M0255A	04776	2.55	.1004	3	57	19
MXDSR M0260A	04778	2.60	.1024	3	57	19
MXDSR M0265A	04780	2.65	.1043	3	57	19
MXDSR M0270A	04782	2.70	.1063	3	57	20
MXDSR M0275A	04784	2.75	.1083	3	57	20
MXDSR M0280A	04786	2.80	.1102	3	57	20
MXDSR M0285A	04788	2.85	.1122	3	57	21
MXDSR M0290A	04790	2.90	.1142	3	57	21
MXDSR M0295A	04792	2.95	.1161	3	57	22

Metric (mm)	
D1	Tolerance (h7)
0 - 3.0	+0/-0.010

Metric (mm)	
D2	Tolerance (h6)
0 - 3.0	+0/-0.006

